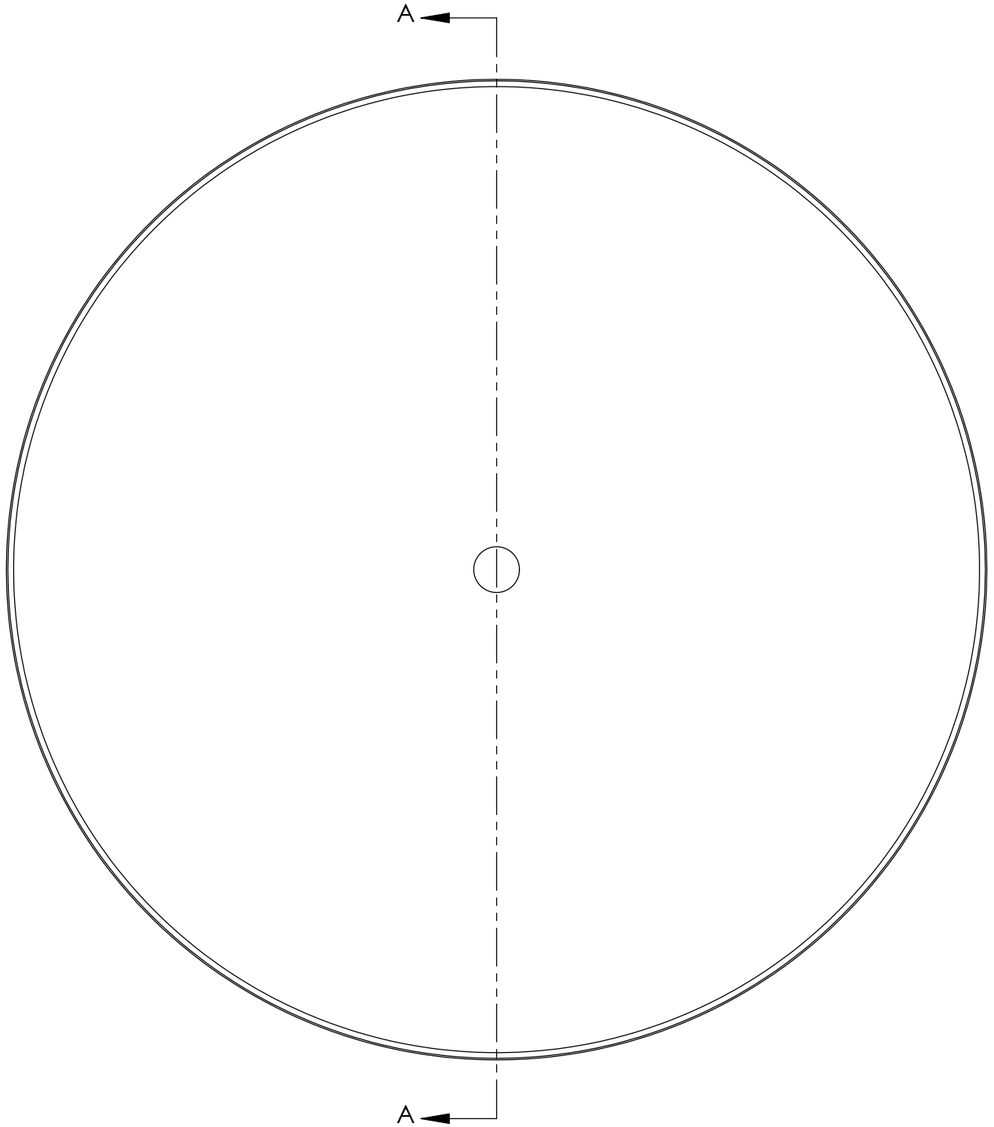
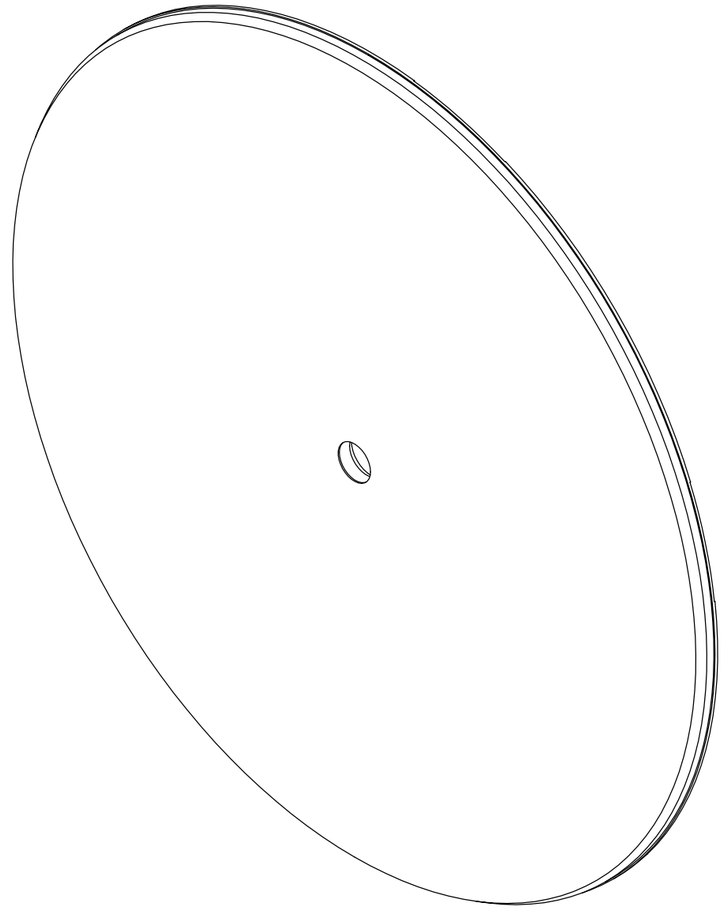
REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	Removed gusseting	5/19/2004



SECTION A-A



UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005		**High Precision Devices** 1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com			
ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63		TITLE: **p02101-233 helium can top assy**			
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°		CONFIGURATION: **-0 Default**			
MATERIAL:	SIZE **B**	QTY PER ASSM: **1**	SCALE: **1:2**	SHEET **1** OF **1**	REV **B**
FINISH:		DATE: **5/19/2004**	DRAWN BY: **C. Danaher**		